



# Instruction Manual for Aluminum Generator Cover

Item No. : 0 5 - 0 2 - 0 0 3 1 (buffing / clear coating)  
 Applicable models : Ape50 (Including AC16-1600001 ~ )  
 Ape100, XR50 / 100 Motard

- Thank you for purchasing one of our TAKEGAWA's products. Please strictly follow the following instructions in installing and using the products.
- Before fitting the products, please be sure to check the contents of the kit. Should you have any questions about the products, please kindly contact your dealer.

## Please read the following before starting the installation

We do not take any responsibility for any accident or damage whatsoever arising from the use of the products not in conformity with the instructions in the manual.

We shall be held free from any kind of warranty whatsoever of products other than this product if the glitch takes place on the other products than this one after the installation and use of this product.

If you make alterations to the products, we shall be held free from any guarantee of the products.

You are kindly requested not to contact us about the combination of our products with other manufacturers'.

When ordering repair parts, please quote the Item No. and the numbers mentioned in the figures. Please contact your motorcycle shop for further inquiries.

## ~ Features ~

The generator cover is made of die-cast aluminum.

We have given buffing to the surface, and later covered the surface with clear coating.

An aluminum billet cover cap is set in the center of the cover.

The drive sprockets can be replaced without removing the cover.

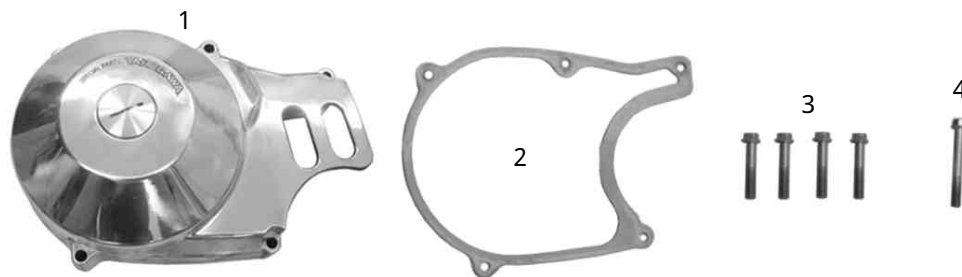
**Caution** The following show the envisioned possibility of injuries to human bodies or property damages as a result of disregarding the following cautions.

- Always use a torque wrench to screw bolts and nuts tight and securely to the specified torque. (Improper torque could cause these parts to get damaged or fall off.)
- Work only when the engine and the muffler are cool. (Otherwise, you will burn yourself.)
- Prepare right tools for the work. (Otherwise, improper work could cause breakage of parts or injuries to yourself.)
- As some products and frames have sharp edges or protruding portions, please work with your hands protected. (Otherwise, you will suffer injuries.)
- Before riding, always check every section for slack in parts like screws. If you find slack ones, screw them securely up to the specified torque. (Or improper torque may cause parts to come off.)
- Stabilize the position of the vehicle for the sake of safe work. (Otherwise, the vehicle could overturn and injure you while you are working.)

Please be informed that, mainly because of improvement in performance, design changes, and cost increase, the product specifications and prices are subject to change without prior notice.

This manual should be retained for future reference.

## ~ Kit Contents ~



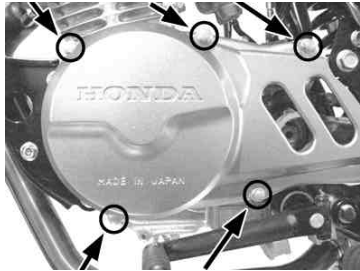
| No. | Part Name              | Qty | Repair Part Item No. | in packs of |
|-----|------------------------|-----|----------------------|-------------|
| 1   | Generator cover COMP.  | 1   | _____                |             |
| 2   | Generator cover gasket | 1   | 11394-KN4-T00        | 1           |
| 3   | Flange bolt 6x35       | 4   | BW-00-0055           | 4           |
| 4   | Flange bolt 6x50       | 1   | BW-00-0075           | 4           |

Please order repair parts by indicating the Repair Part Item No. as listed above.

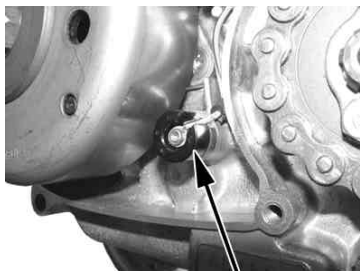
As you see from the list, there are some parts for which we are not in a position to accept your order in the quantity of one. In this case, please order the required parts as a set part unit.

## ~ Installation Procedures ~

- 1 . Unscrew 5 bolts which are used to hold the generator cover, and detach a left-side crankcase cover and gasket.

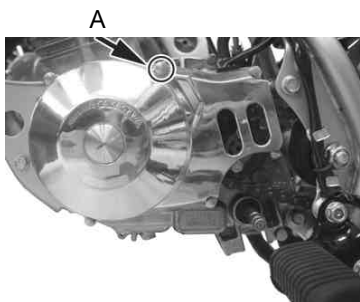


- 2 . Clean the mating surface of the crankcase.
- 3 . Attach a gasket to the generator cover COMP.
- 4 . Check that a neutral switch spacer has not come off.



Spacer

- 5 . Tighten evenly the flange bolts.  
Please be sure to tighten each bolt evenly.  
Use a flange bolt 6x50 at the location A.  
Caution: Please follow the specified torque.  
**T : 10 N · m (1,0 kgf · m)**



- 6 . In changing drive sprockets, first make sure the bike is secure on the sidestand or ideally a rear service stand. Then unfasten hex bolts one by one on alternate sides, and detach a drive sprocket.



- 7 . When taking off the center cap, use the following Honda's special tool: Timing cap wrench of Item No. 07709-0010001

**SPECIAL PARTS TAKEGAWA** Co.,Ltd.

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